



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-023
Job Sheet 180806



Part No: D206-559-023

Job Qty: 1 ea

Part Name: 206L Series/407 Bearpaws - Narrow



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 7/25/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV L SHEET 7 IPP Rev: E 04.02.17 Tolerance added to Step 3 KJ/JLM IPP Rev: F 07-01-02 Was K10006 JLM IPP Rev:G 08-09-19 Added step 2 JLM Verified By:EC IPP Rev:H New Manufacturing Method 08-10-29 JLM Verified By:EC IPP Rev J 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/25/18	7/25/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 17 2018
160	Packaging	1 pcs	7/25/18	7/25/18	0.00	0.00	Packaging1-2		JUL 17 2018
170	QC	1 pcs	7/25/18	7/25/18	0.00	0.00	QC4		JRB 228
175	DC	1 pcs	7/25/18	7/25/18	0.00	0.00	DC		JRB 228
180	Packaging	1 pcs	7/25/18	7/25/18	0.00	0.00	Packaging3-1		JUL 18 2018
190	QC21-FG	1 Ea	7/25/18	7/25/18	0.00	0.00	QC21		JUL 18 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D206-559-023 CHG007
Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-023

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	12 Ea (12 ea)	90-Start up Operation	5070192
AN4-20A	Bolt	12 Ea (12 ea)	90-Start up Operation	5054106
D2182B	Rubber Cushion - Black (\$Per Foot)	2.5000 ft (2.5 ea)	90-Start up Operation	5068805
D2274	Radius Block	12 Ea (12 ea)	90-Start up Operation	5067935
D2438	Clamp	6 Ea (6 ea)	90-Start up Operation	5057738
D2529	Washer	12 Ea (12 ea)	90-Start up Operation	5092291
D2672	Bearpaw	2 Ea (2 ea)	90-Start up Operation	5092292
D2732	Rubber Cushion (\$Per Foot)	2.5000 Ea (2.5 ea)	90-Start up Operation	5020994
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5092288
NAS1149D0463J	Washer	24 Ea (24 ea)	90-Start up Operation	5092289

4444



Container No: S092878



Part: D206-559-023

Job No: 180806

Serial No/Batch: S092878

Revision:

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	12	290	0
	AN4-20A	12	109	0
	D2182B	3	4,507	0
	D2274	12	247	0
	D2438	6	72	0
	D2529	12	1,597	0
	D2672	2	2	0
	D2732	3	305	0
	MS21042L4	12	3,835	0
	NAS1149D0463J	24	7,044	0

Part Specifications

Specifications could not be found.

Plex 7/16/18 2:23 PM dart.white.jesse



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004444	S092506	AN4-17A	Bolt	s070192	ST343	12
004444	S054106	AN4-20A	Bolt		ST343	9
004444	S092515	D2182B050	Clamp Cushion Black 5.0 " Long	s068805	ST639	6
004444	S092877	D2274	Radius Block	s067935	ST006	12
004444	S092505	D2438	Clamp	s057738	ST542	6
004444	S092291	D2529	Washer	f132208-1	ST008	12
004444	S092292	D2672	Bearpaw	f132208-1	FG012	2
004444	S020194	D2732-050	Rubber Cushion - 5"	S020111	ST123	6
004444	S092288	MS21042L4	Nut	f132208-1	ST303	12
004444	S092289	NAS1149D0463J	Washer	f132208-1	ST263	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

Change Record

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Part Number: D206-559-023

Description: BEARPAW INSTALLATION (206/407)

[illegible]